

**ABSTRACT**

A method of detecting a position of a printed-wiring board as held by a board supporting device in a printed-wiring-board working system arranged to effect a working operation on a front surface of the printed-wiring board, wherein an image-taking device is operated to take an image of an indicium provided on a back surface of the board as held by the board supporting device, and the position of the board is detected on the basis of a position of the image of the indicium in an imaging area of the image-taking device. Also disclosed is a method of effecting a working operation on the board, using the detected position of the board.